Pipeline Identification: Signs

The Health & Safety (Safety Signs and Signals) Regulations 1996 have made it a legal requirement that employers mark and identify hazardous materials in visible pipework.

The background colours of our pipe markers and tapes all conform to the recommendations specified in BS 1710 1984 Identification of Pipelines and Services, as shown below.

Basic Identification Colours			
Pipe Contents	Colour	BS 4800	Example
Water	Green	12 D 45	
Steam	Silver-grey	10 A 03	
Oils	Brown	06 C 39	
Gases	Yellow Ochre	08 C 35	
Acids & Alkalis	Violet	22 C 37	
Air	Light Blue	20 E 51	
OtherLiquids	Black	00 E 53	
Electrical & Ventilation	Orange	06 E 51	
Fire Fighting	Red	04 E 53	
Warning	Yellow	08 E 51	

Changes in direction Colour band where pipes pass through floors or walls, and before and after valves Every 7 - 14m on straight pipe sections

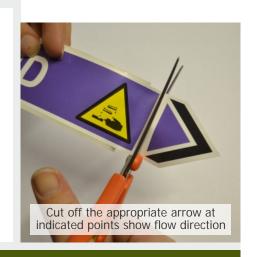
Pipeline Flow Markers

Supplied in packs of 5, our markers have perforated arrowheads at either end to indicate the direction of flow - simply tear off the unneeded arrow and apply to the pipe with arrow pointing the direction of the flow.

All our markers are manufactured on a highly durable self adhesive polyester film, which is then laminated with clear polyester. This makes it extremely resistant to scratching, chemicals and solvents as well as extremes of temperature.

Other sizes and forms are available, please ask for details.





Water (Green) - 12 D 45

