When maintenance is complete is it just as important to follow the procedures to reactivate the equipment.

1 Check with all involved personnel that all work has been completed

2 Check that the system is clear of all employees and clear of all tools and materials

3 Re-install any machine guards and remove any blocks put in place

4 Remove all locking off devices

5 Re-establish power supply and test the system

6 Remove work in progress, sign off the job and cancel permit to work

7 Notify all affected employees that the equipment is ready for use